

**CLEAN AS AMENDED CLAIMS FOR ENTRY**B<sub>1</sub> 800/11

A floor panel for elevated floors comprising:

- (a) a base structure adapted to be supported and providing a planar load bearing surface;
- (b) an inner planar floor covering adhesively secured to said load bearing surface of said base structure;
- (c) an outer planar floor covering adhesively secured to said inner floor covering, said inner floor covering extending beyond said outer floor covering so as to present a border along the edge of said inner floor covering.

B<sub>2</sub> 800/14. A floor panel as claimed in claim 1 wherein said border includes an edge lying in the same plane as said inner panel.

5. A floor panel as claimed in claim 1 wherein said inner floor covering presents a clear resin film between said inner and outer floor panels wherein said inner floor covering is comprised of high pressure-laminate.

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A floor panel for an elevated floor comprising:

- (a) a rectangular base structure adapted to be supported at the corners thereof, said base structure providing a planar load bearing surface;
- (b) rectangular planar inner floor covering co-extensive with said planar load bearing surface and adhesively secured thereto;
- (c) a separate rectangular planar outer floor covering secured to said inner floor covering, said inner floor covering extending beyond said

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outer floor covering so as to present a border along said peripheral edge of said inner floor covering.

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A floor panel as claimed in claim 1 wherein said outer floor covering presents an outer clear resin film.

10. A floor panel for an elevated floor comprising:

- (a) a rectangular base structure adapted to be supported at the corners thereof; said base structure providing a load bearing surface;
- (b) a rectangular inner floor covering having a dark surface co-extensive with said rectangular base and adhesively secured thereto;
- (c) a separate rectangular outer floor covering secured to said inner floor covering, said inner floor covering extending beyond said outer floor coverings so as to present a border along said peripheral edge of said inner floor covering;
- (d) wherein said inner floor covering presents a clear resin film between said inner and outer floor panels.

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A method of producing a floor panel for an elevated floor comprising the steps of:

- (a) cutting a rectangular planar outer floor covering, said outer floor covering including a top wear surface, and an adhesive surface opposite said top wear surface;
- (b) applying an adhesive to said adhesive surface;

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- (c) inserting said outer floor covering into a framed jig adapted to receive and retain said outer floor covering in a desired position with said top wear surface inserted first into said jig;
- (d) cutting a rectangular inner floor covering, said inner floor covering extending beyond said outer floor covering so as to present a border along said peripheral edge of said inner floor covering relative said outer floor covering, said inner floor covering including a top and bottom surface;
- (e) applying an adhesive to said top and bottom surfaces of said inner floor covering;
- (f) inserting said inner floor covering into a framed jig adapted to receive and retain said inner floor covering so as to contact and adhesively secure the inner floor covering to said adhesive surface of said outer floor covering and present a border along the peripheral edge of said inner floor covering;
- (g) applying an adhesive to a planar rectangular load bearing surface presented by a base structure;
- (h) inserting said planar rectangular load bearing surface of said base structure into said framed jig so as to secure said base structure to said inner floor covering so as to produce said floor panel;
- (i) removing said floor panel from said jig.

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